

PEEK CF30
TECHNICAL DATA SHEET

FULL NAME: POLYETHER ETHER KETONE FILLED CARBON FIBRE 30%

MECHANICAL PROPERTIES	TEST METHOD	UNIT	PARAMETER	GUIDELINE VALUES
TENSILE STRENGTH	DIN EN ISO 527-2	MPA	5 MM/MIN	112
MODULUS OF ELASTICITY (TENSILE TEST) (1)	DIN EN ISO 527-2	MPA	1 MM/MIN	6000
ELONGATION AT BREAK	DIN EN ISO 527-2	%	5 MM / MIN	10
COMPRESSION STRENGTH (2)	EN ISO 604	MPA	1% / 2% / 5% 5 MM/MIN, 10N	25/47/111
IMPACT STRENGTH (CHARPY) (3)	DIN EN ISO 179- 1EU	KJ/M2	MAX 7,5 J	92
BALL INDENTATION HARDNESS (4)	ISO 2039-1	MPA	-	298

THERMAL PROPERTIES				
GLASS TRANSITION TEMPERATURE (5)	DIN EN ISO 11357	°C	-	147
MELTING TEMPERATURE	DIN EN ISO 11357	°C	-	341
SERVICE TEMPERATURE (6)	-	°C	SHORT TERM	300
SERVICE TEMPERATURE	-	°C	LONG TERM	260
THERMAL EXPANSION (CLTE)	DIN EN ISO 11359- 1;2	10 ⁻⁵ K ⁻¹	23-60° C, LONG.	4
THERMAL EXPANSION (CLTE)	DIN EN ISO 11359- 1;2	10 ⁻⁵ K ⁻¹	23-100°C, LONG.	4
THERMAL EXPANSION (CLTE)	DIN EN ISO 11359- 1;2	10 ⁻⁵ K ⁻¹	100-150° C, LONG.	6
SPECIFIC HEAT	ISO 22007-4:2008	J/(G*K)	-	1,2
THERMAL CONDUCTIVITY	ISO 22007-4:2008	W/(K*M)	-	0,66

ELECTRICAL PROPERTIES				
SURFACE RESISTIVITY	DIN EN 61340-2-3	Ω	-	10 ³ - 10 ¹²
VOLUME RESISTIVITY	DIN EN 61340-2-3	Ω*CM	-	10 ³ - 10 ¹²

MISCELLANEOUS PROPERTIES				
WATER ABSORPTION (7)	DIN EN ISO 62	%	24H / 96H (23°C)	0,02 / 0,03

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RESISTANCE TO HOT WATER / BASES (8)	-	-	-	+
RESISTANCE TO WEATHERING (9)	-	-	-	-
FLAMMABILITY (UL94) (10)	DIN IEC 60695-11-10		CORRESPONDING TO	V0

REV.	DATE	DESCRIPTION	MODIFIED PARAGRAPHS	WRITTEN BY	APPROVED BY
00	01/2021	FIRST ISSUE	//	601.271	601.271

- (1) FOR TENSILE TEST: SPECIMEN TYPE 1B
- (2) SPECIMEN 10X10X10mm
- (3) FOR CHARPY TEST: SUPPORT SPAN 64 MM, NORM SPECIMEN.
- (4) SPECIMEN IN 4MM THICKNESS
- (5) FOUND IN PUBLIC SOURCES
- (6) FOUND IN PUBLIC SOURCES. INDIVIDUAL TESTING REGARDING APPLICATION CONDITIONS IS MANDATORY
- (7) ØCA. 50MM, H=13MM
- (8) + GOOD RESISTANCE
- (9) - POOR RESISTANCE
- (10) CORRESPONDING MEANS NO LISTING AT UL (YELLOW CARD). THE INFORMATION MIGHT BE TAKEN FROM RESIN, STOCJ SHAPE OR ESTIMATION. INDIVIDUAL TESTING REGARDING APPLICATION CONDITIONS IS MANDATORY.

THIS DATASHEET AND ALL PROPRIETIES INDICATED COME DIRECTLY FROM THE PRODUCER'S STUDIES AND TESTS. D.H. LAMINA S.R.L. DOES NOT PRODUCE THE MATERIAL.
 THE CONTENTS OF THIS DATASHEETS ARE MEANT TO GIVE AN OVERVIEW OF THE PRODUCT'S PROPRIETIES. IT REFLECTS OUR CURRENT KNOWLEDGE AND MAY NOT BE COMPLETE. THE VALUES SHOULD BE TAKEN AS GUIDE VALUES BECAUSE THEY ARE DEPENDENT ON SURROUNDING CONDITIONS AND MACHINING METHODS. THE VALUES ARE IN NO WAY A LEGALLY BINDING ASSURANCE OF THE PRODUCT'S PROPRIETIES OR ITS SUITABILITY FOR USE IN A SPECIFIC APPLICATION. ALL STATED VALUES ARE AVERAGE ESTABLISHED FROM MANY INDIVIDUAL TESTS. FOR SPECIFIC APPLICATIONS, WE RECOMMEND DETERMINING SUITABILITY BY MEANS A TRIAL.

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