

PA66 GF30

TECHNICAL DATA SHEET

FULL NAME: EXTRUDED POLYAMIDE 66 FILLED 30% GLASSFIBRE

MECHANICAL PROPERTIES	TEST METHOD	UNIT	CONDITION OF SPECIMEN	GUIDELINE VALUE
TENSILE STRENGTH AT BREAK	ISO 527	MPA	DRY	100
ELONGATION AT BREAK	ISO 527	%	DRY	8
MODULUS OF ELASTICITY IN TENSION	ISO 527	MPA	DRY	4800
CHARPY IMPACT STRENGTH	ISO 179/1EA	KJ/M ²	DRY +23°C	20
HARDNESS SHORE SCALE D	ISO 868		DRY	85

THERMAL PROPERTIES				
HEAT DISTORTION TEMPERATURE	ISO 75	°C	DRY – METHOD A	250
	ISO 75	°C	DRY – METHOD B	250
MELTING POINT	ISO 3146	°C	-METHOD A	255
MAXIMUM SERVICE TEMPERATURE FOR FEW HOURS OPERATION		°C	-	200
TEP 20 000 HOURS (50% OF TENSILE STRENGTH) ¹⁾	IEC 216	°C	-	150
THERMAL COEFFICIENT OF LINEAR EXPANSION	DIN 53452	1/K•10 ⁻⁵	DRY	2-3
THERMAL CONDUCTIVITY (METHOD A)		W/(K•M)	DRY – METHOD A	0,27
SPECIFIC HEAT CAPACITY	IEC 1006	J/(G•K)	DRY	1,5

DIELECTRIC PROPERTIES				
DIELECTRIC STRENGTH	IEC 243	KV/MM	DRY	30
VOLUME RESISTIVITY	IEC 93	Ω•CM	DRY	>10 ¹²
SURFACE RESISTIVITY R _{0a}	IEC 93	Ω	DRY	>10 ¹¹

MISCELLANEOUS PROPERTIES				
MASS DENSITY - METHOD D, E	ISO 1183	G/CM ³	DRY	1,35
MOISTURE ABSORPTION AT 23°C, 50% RH - SATURATION	ISO 1110	%	-	1,5
WATER ABSORPTION – SATURATION	ISO 62	%	-	5,5
FIRE PERFORMANCE FLAMEABILITY UL STANDARD (THICKNESS OF SPECIMEN 1,6 MM)	UL 94	-	-	HB

D.H. LAMINA S.R.L.

Via Santellone, 29/A • 25080 Molinetto di Mazzano (BS) • Italy
 Tel. +39 (0) 30 21 20 448 • Fax +39 (0) 26 20 813
 Capitale Sociale € 46.800,00 Interamente versato
 C.F. e Nr. Iscr. Registro Imprese 01685670174
 P.I. IT01685670174 • REA BS-262362
 PEC: dhlamina@pec.it • dhlamina@dhlamina.it • www.dhlamina.it

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REV.	DATE	DESCRIPTION	MODIFIED PARAGRAPHS	WRITTEN BY	APPROVED BY
01	12/2020	LAYOUT UPDATE	//	601.37	601.37

1) DATAS OF RESIN ONLY

2) MADE BY A PIN / ROTATING DISC TEST ACCORDING DIN-ISO 7148-2 UNDER FOLLOWING CONDITIONS: $R_a=0,35 - 0,45 \mu\text{M}$ (STEEL DISC), $v=0,3 \text{ M/S}$, $P = 3 \text{ N/MM}^2$, TIME $T>16\text{H}$

THIS DATASHEET AND ALL PROPRIETIES INDICATED COME DIRECTLY FROM THE PRODUCER'S STUDIES AND TESTS. D.H. LAMINA S.R.L. DOES NOT PRODUCE THE MATERIAL.

THE CONTENTS OF THIS DATASHEETS ARE MEANT TO GIVE AN OVERVIEW OF THE PRODUCT'S PROPRIETIES. IT REFLECTS OUR CURRENT KNOWLEDGE AND MAY NOT BE COMPLETE. THE VALUES SHOULD BE TAKEN AS GUIDE VALUES BECAUSE THEY ARE DEPENDENT ON SURROUNDING CONDITIONS AND MACHINING METHODS. THE VALUES ARE IN NO WAY A LEGALLY BINDING ASSURANCE OF THE PRODUCT'S PROPRIETIES OR ITS SUITABILITY FOR USE IN A SPECIFIC APPLICATION. ALL STATED VALUES ARE AVERAGE ESTABLISHED FROM MANY INDIVIDUAL TESTS. FOR SPECIFIC APPLICATIONS, WE RECOMMEND DETERMINING SUITABILITY BY MEANS A TRIAL.

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